

Garant**Die 6g, M: M22****Order data**

Order number	140300 M22
GTIN	4045197083210
Item class	11K

Description**Version:**

Closed, pre-slit form. \geq **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$ turns lead chamfer.**

Technical description

Pitch	2.5 mm
Height	22 mm
External \varnothing	55 mm
Tolerance class	DIN 13 6g
Thread size	M22
Thread type	M
Flank angle	60 degrees
Tool material	HSS
Standard	EN 22568

Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		